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Wagner, Lothar Shot Peening Training Electronics Inc. Lothar Wagner is a Member of the International Scientific Committee on Shot Peening (ISCSP). He was Chairman of the ICSP8 (2002) in Garmisch-Partenkirchen and will be the Chairman of the ICSP12 (2014) in Goslar. He was the 2000 Shot Peener of the Year. Prof. Wagner has published over 250 scientific papers in International Journals and Conference Proceedings.

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Fatigue performance of a shot peened high-strength magnesium alloy M. Hilpert, L. Wagner Chair of Materials Technology and Physical Metallurgy, Technical University of Brandenburg at Coburg, P.O. Box 70736, 0307 j Cottw., Germany EMail: hilpert@tu-cottbus.de Abstract The effect of peening medium and Almen intensity on fatigue performance of the high-strength magnesium alloy AZ 80 was studied.

Prof. Dr.-Ing. habil. L. Wagner - Shot Peening

Prof. Dr.-Ing. habil. L. Wagner Clausthal University of Technology Institute of Materials Science and Engineering Agricolastr. 6 38678 Clausthal-Zellerfeld

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With shot peening induced surface residual stress $\sigma_{rs} = -280 \text{ N/mm}^2$ and composite yield point under compressive load $R_{e(c)} = -175 \text{ N/mm}^2$ Eq. (15) results in $R_S = 455 \text{ N/mm}^2$ for the yield point of the surface region. This value is about 20% higher than the yield point for unpeened material ($R_e = R_g = 375 \text{ N/mm}^2$). That means that shot peening leads to surface hardening. Adequate experiments

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